13

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what is claimed is:

- 1. A polyurethane formulation suitable for preparing a polyurethane foam, said formulation comprising:
- a) at least one isocyanate-reactive material having an average equivalent weight of about 1,000 to about 5,000;
- b) from about 0.5 to about 3 parts water per hundred parts of said at least one isocvanate-reactive material;
- from about 0.01 to about 3.5 parts urethane catalyst per hundred parts of said at least one isocyanate-reactive material;
- d) from about 1 to about 2 parts surfactant per hundred parts of said at least one isocyanate-reactive material; and
- e) an isocyanate-based prepolymer prepared by reaction of an isocyanate with a polyol having a molecular weight of up to about 800.